



# How to Build Big-Inch Ford Small Blocks

*George Reid*

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## **How to Build Big-Inch Ford Small Blocks** George Reid

The photos in this edition are black and white.

Have you been dreaming about a little extra displacement for your Ford? By increasing the bore and stroke of your current engine, you can add those cubic inches without the hassle of switching to a big block. George Reid thoroughly explains the concept of building a stroker, paying special attention to the effect that increasing the bore and stroke have on the engine as a whole. With this information, you'll be better able to tailor your heads, cam, intake manifold, carburetor, and exhaust system to get the most out of the extra cubes. Also included is a complete guide to factory head and block castings, as well as aftermarket block and head guides, so you can choose exactly the right parts for your project. This book is the definitive guide for building a big-inch Ford small block, complete with four engine buildups ranging from 331 to 408 cubic inches.

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